

ABSTRACT

A process for creating color effects in extrudable
5 material, such as plastic. The process includes the
steps of providing a first flow of viscous material of a
first color and a second flow of viscous material of a
second color, the second color being different from the
first color. Next, the first and second flows are
10 combined to form a stream of viscous material, where the
stream is characterized by a first band of the first
color and a second band of the second color, the second
band being adjacent to the first band. The stream of
viscous material is fed through a static mixer such that,
15 upon exiting the static mixer, the stream is further
characterized by a third band of a third color, the third
color being different from the first and second colors,
the third band being located between the first and second
bands.

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